

# **PUBLIC PREPARATORY MEETING**

## **to the 16<sup>th</sup> session of the UN Forum on Minority Issues**

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**29 November 2023**  
**Palais des Nations Room III**  
**10:00 – 13:00**

### **AGENDA**

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- 10:00 – 10:10** Welcoming remarks by the Co-Chairs of the 16<sup>th</sup> session of the UN Forum on Minority Issues, Ms. Elena Lazar and Ms. Petra Roter
- 10:10 – 10:30** Welcoming remarks by the Special Rapporteur on Minority Issues, Mr. Nicolas Levrat
- 10:30 – 10:50** Presentation of the Forum, its proceedings and rules of procedures by Mr. Karim Ghezraoui, Chief Groups and Accountability Section; Thematic Engagement, Special Procedures and Right to Development Division
- 10:50 – 11:20** Questions from the floor on organisational matters pertaining to the Forum
- 11:20 – 12:45** Open dialogue with the Special Rapporteur on Minority Issues and invited experts to speak during the Forum
- Participants attending the Forum have the opportunity to present themselves and share information with the Special Rapporteur on Minority Issues and invited experts.
- 12:45 – 13:00** Closing remarks by the Special Rapporteur on Minority Issues, Mr Nicolas Levrat